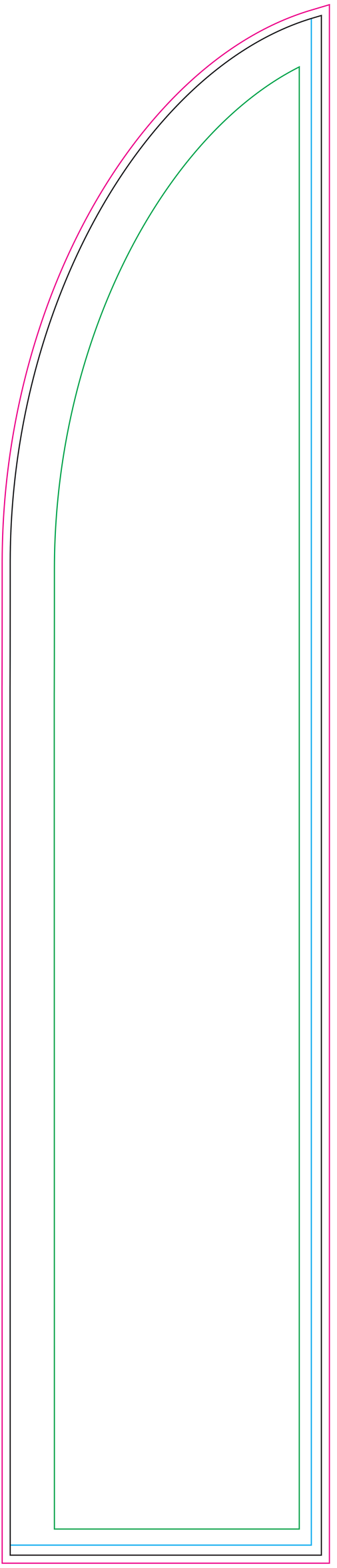

safety area
size after finishing
cut line
extra material for finishing